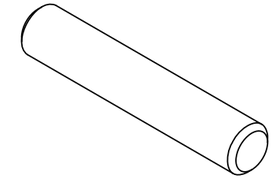

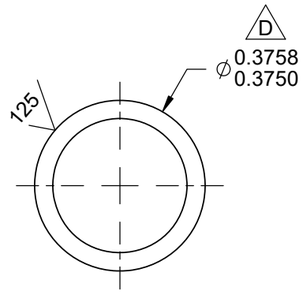

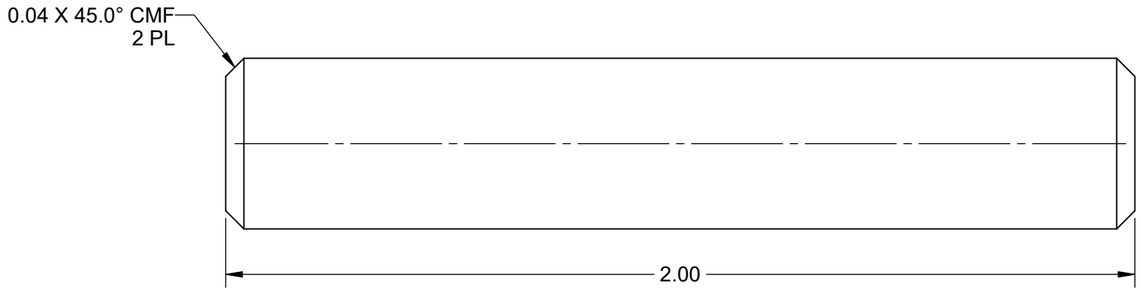

C20-710 LEVER ARM PIVOT BEARING PIN

8

NOTES:
D 1) MATERIAL: 4140/4142 ALLOY STEEL
2) HEAT TREAT: 44-46 HRC
D 3) FINISH: NICKEL PLATE PER MIL-C-26074 CLASS 1/2 GRADE B OR SAE-AMS-QQ-N-290 CLASS 1 GRADE E/F OR ASTM B733 TYPE 4/5 SC2
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010
7) IDENTIFICATION: N/A
D 8) DIMENSIONAL LIMITS APPLY AFTER PLATING

REV.	DESCRIPTION	ECN #	BY
D	REFER TO REV. 1B FOR CHANGES MADE IN PREVIOUS REVISIONS UPDATED DRAWING TEMPLATE AND REORGANIZED VIEWS ADDED NOTE 8 REVISED DIAMETER TOLERANCE REVISED MATERIAL AND FINISH NOTES	HB ECR 234	KPT

DESIGN	BIM
DRAWN	KPT
CHECKED	RF
MFG. APPR.	FK
APPROVED	SAD
DATE	22.04.29

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

TOOL P/N
C20-710

REV. D
SHEET 1 OF 1

TITLE
LEVER ARM PIVOT BEARING PIN

SCALE
NTS

COPYRIGHT © 2013 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.